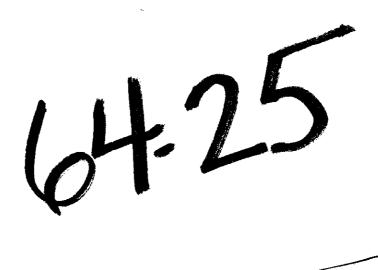
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Materials & Research Dept.



STRUCTURAL

State of California Department of Public Works Division of Highways Materials and Research Department

August 17, 1964

Proj. W. O. 61245-R

Mr. John L. Beaton Materials and Research Engineer Materials and Research Department Sacramento, California

Dear Mr. Beaton:

Submitted for your consideration is:

A REPORT ON

VEHICLE RESPONSE TO PAVEMENTS

Eric F. Nordlin

Assistant Materials and Research

Engineer - Structural

...:mw Attach.

VEHICLE RESPONSE TO PAVEMENTS

A memorandum dated October 18, 1960, from Mr. M. Harris to Mr. F. N. Hveem requested that the laboratory evaluate effectiveness of variable concrete joint spacings over regular 15' joint spacings "to reduce the undesirable effect on a vehicle and occupants of periodic irregularity in the profile of a concrete pavement with uniformly spaced joints". A location list of 13, 17, 14, 16 feet variable joint spacings in PCC pavements was attached; i.e., III-Yol-90,6-A,B, Win, D; X-Sol-90-A; VII-IA-2-IA; VI-Fre,Mod-4-C,A, and VI-Ker-D,F. A memo dated November 9, 1960, from Mr. F. N. Hveem to Mr. M. Harris stated a vehicle would have to be obtained that manifested "the objectionable response to our normal joint spacings". Heresay indicated that a General Motors car was the vehicle.

On March 22, 1961, Mr. Hveem received a letter from Mr. V. D. Polhemus, Engineer-in-charge, Structures and Suspension Development, General Motors Corporation, setting up a meeting to observe "freeway hop" on our freeways early in the summer.

Research Project 32/55-R-6245 (now R-61245) was set up on April 19, 1961, to develop instruments to measure vehicle response to our PCC pavements and a secondary objective of developing a "Pavement Comfort Index".

A 1958 Chevrolet 4-door sedan, State owned, was selected as the pavement response vehicle because of its availability and it being a GM product. Accelerometers were mounted on the front, center, and rear car frame. Accelerometer outputs were fed into suitable electronic conditioning equipment and recorded on an oscillograph (Figure 1). All of the instrumentation was carried and mounted in the test vehicle. The instrumentation weighed approximately 500 lbs.

Vehicle responses to PCC pavement test runs were made in the vicinity of Dixon-Davis, Woodland River road, and a new stretch of asphalt pavement on Stockton Boulevard. Test runs were made at 45, 55, and 65 mph and also with the shocks inactivated for comparisons. Results indicated that the location of the accelerometers on the frame did not pick up vehicle hop motions, if any, or were in the wrong locations to pick them up. Subjective observations confirmed that the Chevrolet did not have a periodic hop over the search range speed of 45, 55, and 65 mph. A total of 16 runs was made in the above series of tests.

In the next approach an additional accelerometer was mounted on the supporting frame of the right front wheel. The thought behind this was that the wheel would "hop" according to the spacing of the PCC transverse joints. The same highway locations were rerun with the various speeds and with and without the shocks activated. Wheel "hop", if any present, was completely masked out by the wheel runout, wheel rotational and unsprung wheel frequencies.

The next approach was to measure the differential accelerations between the front chassis and the front wheels in hopes of

finding some correlation between pavement joints and differential movements between chassis and wheel. An additional accelerometer was mounted directly beneath the driver's seat in hopes that "hop" would transmit through the car floor into the car seat. This method also did not indicate any "hop" due to the masking effects of the car's springs and unsprung frequencies. Figures 2 through 6 show some of the various accelerometer locations tried and typical curves obtained.

The next logical step was to actually measure a person's response to pavement roughness or car "hop". Accelerometers were left in the same car locations and one additional accelerometer was attached to a person's chest area. See Figure 7. Results were not encouraging since any tilt, movement, or swaying of the person would mask out the desired information. It was thought that by moving the chest accelerometer to the shoulders, Figure 8, results would be improved. However, much was still to be desired with respect to measuring pavement roughness or car response.

Mr. Hveem then came up with the premise that discomfort or lack of road roughness can be measured by the differential accelerations between a person's top and bottom spine. Accordingly, accelerometers were mounted in the vicinity of the neck, Figure 9, and on the top of the car seat directly behind the person's posterior. Again various test runs were made at various speeds and over smooth and rough asphalt pavements, PCC pavements with 15' joints, and random joints with no conclusive results.

Results left much to be desired because of masking effects of various car frequencies and the unrepeatable performance of individuals required to sit as motionless as possible during several miles of test runs.

During this period of investigation a 50 lb. weight, Figure 10, was also instrumented with an accelerometer and placed at various locations on the car floor. Also, car motion noises were thought to contribute to discomfort so that interior car noises were also recorded. Typical records obtained during this phase of the investigation are shown on Figure 11. Car noises and the 50 lb. weight did not provide significant information.

Three other makes of cars were also used during this period (August through September 1961) as test vehicles: a 1948 Buick, a 1959 Dodge, and a 1960 Plymouth. For comparisons the same roads were run at the same various speeds. No direct comparisons could be made between the three test vehicles except that they rode differently on the same road and manifested no "hop" problem.

During this period it was decided to try to correlate and compare the shape of the test records with our profilograph records. A fifth wheel, Figure 11a, was built that drove the oscillograph record paper at a constant 1" = 25 foot of pavement traveled. Attachment of the fifth wheel was made so that it could be readily attached to any car bumper.

This study indicated that the 1948 Chevrolet, 1948 Buick, 1960 Plymouth, and the 1959 Dodge all did not exhibit any so-called "freeway hop" nor was the secondary objective of obtaining a "road profile comfort index" accomplished. Only conclusions reached were that all four cars exhibited different "road riding characteristics". Recordings of several cars at 55 mph are listed here for the record and also included for the files. Comparison of these recordings with profilograph records taken over the same pavements indicated that the differential movements between the car chassis and the right front wheel recordings had a similar shape to the profilograph recordings.

ROAD RECORDINGS FOR COMPARISONS

(at 55 mph)

Roseville Hwy. 40 (West Bound Outside Lane)

Sta. 474 + 85 - 448 + 66 - 419 + 55

Sept. 6, 1961 1960 Plymouth (Run #230) Sept. 14, 1961 1958 Chevrolet (Run #241) (Run #250 1959 Buick can be compared with above records)

Antioch Hwy. 24 (Fast Bound Incide Lane)

Sta. 311 + 00 to 379 + 00

Sept. 7, 1961 1960 Plymouth (Run #237) Sept. 15, 1961 1958 Chevrolet (Run #246) (Run #266 1959 Buick can be compared with above records)

Healdsburg Hwy. 101 (North Bound Outside Lane)

Sta. 758 + 03 to 915 + 31 (total 3 miles)

July 25, 1961 1958 Chevrolet (Run #119)

NOTE: 1960 Plymouth did not run on this road. Can be compared with 1959 Buick Run #258.

Winters Hwy. 99 (North Bound Outside Lane)

Sta. A3 540 + 00 to B4 115 + 00

July 21, 1961 1958 Chevrolet (Run #109)

NOTE: 1960 Plymouth did not run on this road. Can be compared with 1959 Buick Run #276.

During September a 1959 Buick sedan, Figure 12, was loaned to us by the GM Corp. for our use in evaluating and measuring its vehicle "hop".

This car was instrumented with the previous setup of accelerometers on subjects' neck and posterior, Figure 13, sound level recording device, the instrumented 50 lb. weight, a differential acceleration recording device between chassis and wheel, and a tial acceleration recording device between the differential new one-man jury indicator. At a later date the differential

acceleration recording device between the chassis and wheel was removed and a strain gaged cantilever beam, Figure 14, measuring differential movements was installed. This was a much simpler and improved measuring setup.

A portion of the record run at Antioch with the Buick is included for the record, Figure 15. Note the pronounced 15 foot joints showing up on the differential movements between the chassis and wheel recordings. Figure 16 shows views of instrumentation in the 1959 Buick.

During October 1961, the 1959 Buick and a 1961 Buick, also on loan from GM, was extensively road tested in six Los Angeles areas. Four of the areas are shown on Figure 17. Figures 18 and 19 are included as a record of the runs that were made. In general, the two Buicks were very smooth riding over "rough" roads but exhibited a pronounced "hop" over PCC pavement joints. It was also noted that extra weights in the trunk, i.e., spare tire or fifth wheel, would aggravate the "hop" problem.

Through analyzation of all records of all cars to date by various methods, i.e., integrating areas under the recorded curves, counting heights of curves, counting pips, counting pips above and below certain magnitudes, matching and comparison with profilograph records; indicated that instrumentation methods to date were not measuring pavement roughness or comfort.

All of the previous instrumentation approach was now dropped except the jury rating and the differential movements between wheel and chassis.

The jury rating was expanded to three jurists, each rating the smoothness of a predetermined stretch of pavement at the same time in the same car. Many miles of road were jury-rated in this manner. This method was finally dropped because of the wide variance as to how "smooth" or "rough" a smooth or rough road should be and various other physiciological side problems involved, i.e., fatigue, various other physiciological side problems involved, i.e., fatigue, to a "smooth" and "rough" road and each jurist was indoctrinated in to a "smooth" and "rough" road and each jurist was indoctrinated in such a "number", each jurist would only be confirming each other's opinions.

Therefore, the next step was to determine if a mechanical dummy could be substituted for the three jurists and without the various physciological side problems, i.e., fatigue, hearing, etc. involved. The differential movements between the wheel and chassis involved. The differential movements between the wheel and chassis were retained throughout the rest of this project because of the similarity of the shape of the curve to the profilograph records.

To acquire parameters to build the mechanical dummy, an investigation was first carried out to determine a person's response to simulated vertical car motions. A Ford Ranchwagon car seat was placed on a vertical shake table, Figure 20, and numerous persons' response to various vibratory motions investigated. Human response was measured by accelerometers located at shoulder and tailbone as

previously developed. A large range of body types was chosen for this investigation. Results indicated that no two persons responded alike and even "similar" body types responded differently. A typical body type with typical response simply did not exist. Figures 20A and 20B are included for the record to show the response variations recorded on various body types.

Parameters to build the mechanical dummy with were arbitrarily chosen from the above investigation. Building of the dummy was a trial and error method with numerous trial runs, both on the highway and on the shake table, to determine its response. Figures 21 through 25 show some of the development stages in the dummy evolution.

A large amount of time and effort went into developing the mechanical dummy to simulate a human torso but with no avail. The main unsolved problems were:

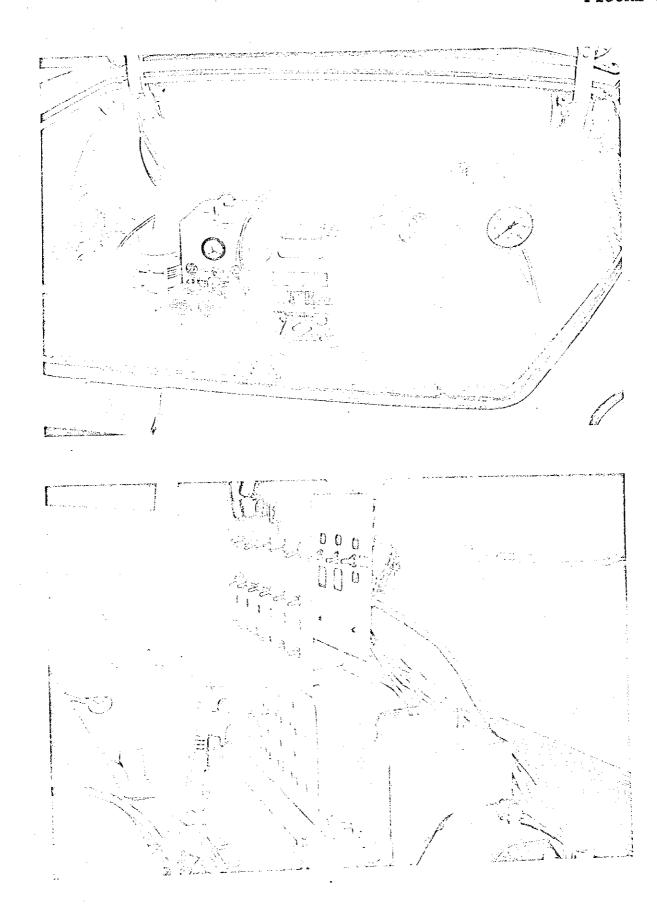
- 1. The dummy exhibited a resonant frequency which was not present in a human torso. Many combinations of pads and springs were tried to eliminate it. The most successful but not successful enough were Ensolite rubber-like sheets.
- 2. Output of the dummy would not repeat from "sittings" to the same "sittings" on the vehicle seat.
- 3. The dummy was just not human enough to pick up the varied responses that aggravate humans.

Development of the mechanical dummy was finally abandoned as not being a practical approach.

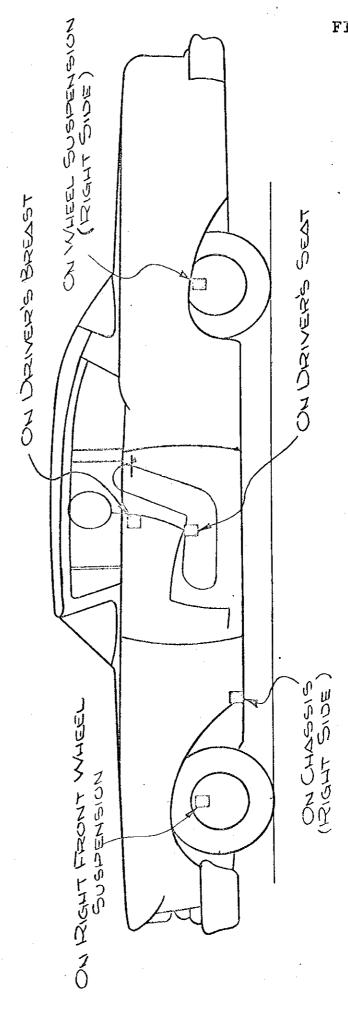
The most promising approach appears to be the differential motions between the car chassis and the wheel. These recordings most nearly match the profilograph records.

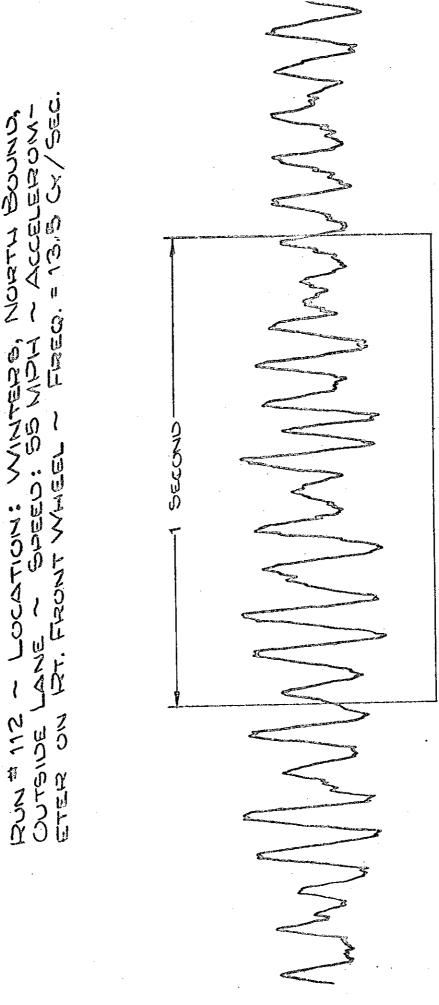
Acknowledgements

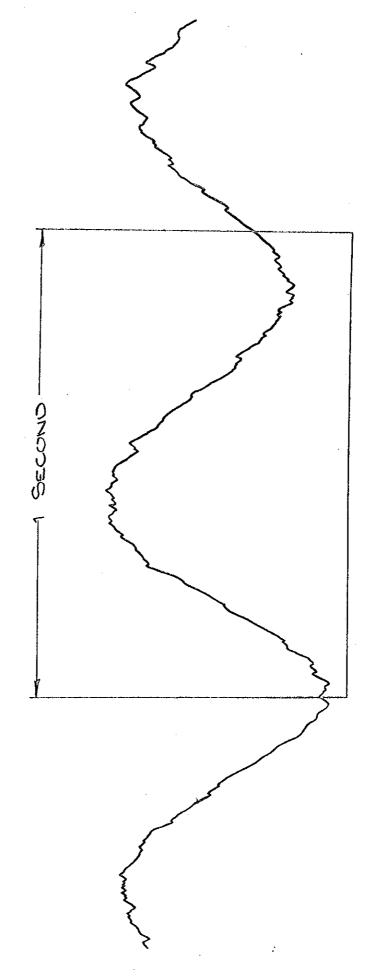
Acknowledgement is given to the following individuals who participated in this study: F. N. Hveem, J. L. Beaton, J. E. Barton, L. S. Hannibal, A. Sequeira, C. Jung, L. Bourget, M. Wilson, L. Luzier, G. B. Sherman, G. Sedrakian, J. Eagan, J. Hauf, M. Wilcox, L. King, A. Lyon, and F. Penrose.



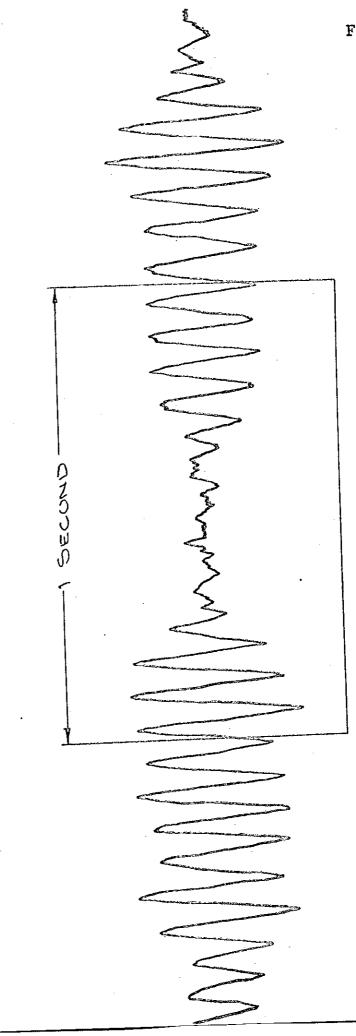
HEALDSBURG, FREEWAY - JUL. 25 ACCELEROMETER LOCATIONS 158 CHEVROLET SEUAN







ACCELEROMETER W/CLICKE TRECOENCY

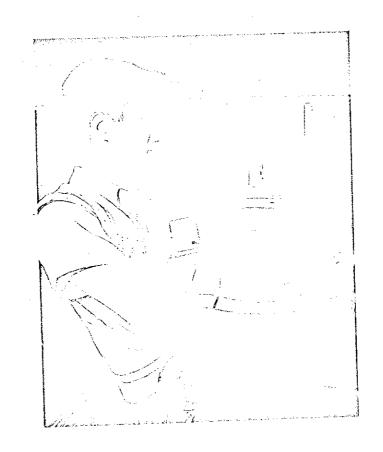


WEST BOUND, COCATION: 146 # 146 0078106

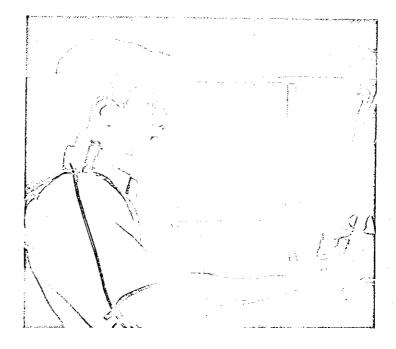
EAST BOUND, OUT-- ACCELEROMETER - TS Cx./ SEC.

- LOCATION: HOSEVILLE, "-INE - SPEED: 35 MPH - ACCELEROINE - SPEED: 35 MPH - ACCELEROINE - SPEED - FREQUENCY = 50 CX / SEC Outside Laine - Side Meter on Chassis 100/# NOC

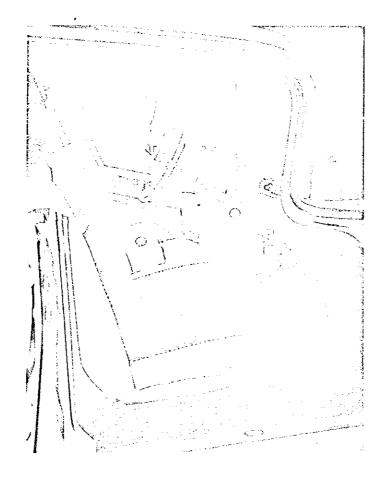
RON#80 - LOCATION: DIXON, SIDE LANE - SPEED: 55 MPH ON CHASSIS - FREQUENCY

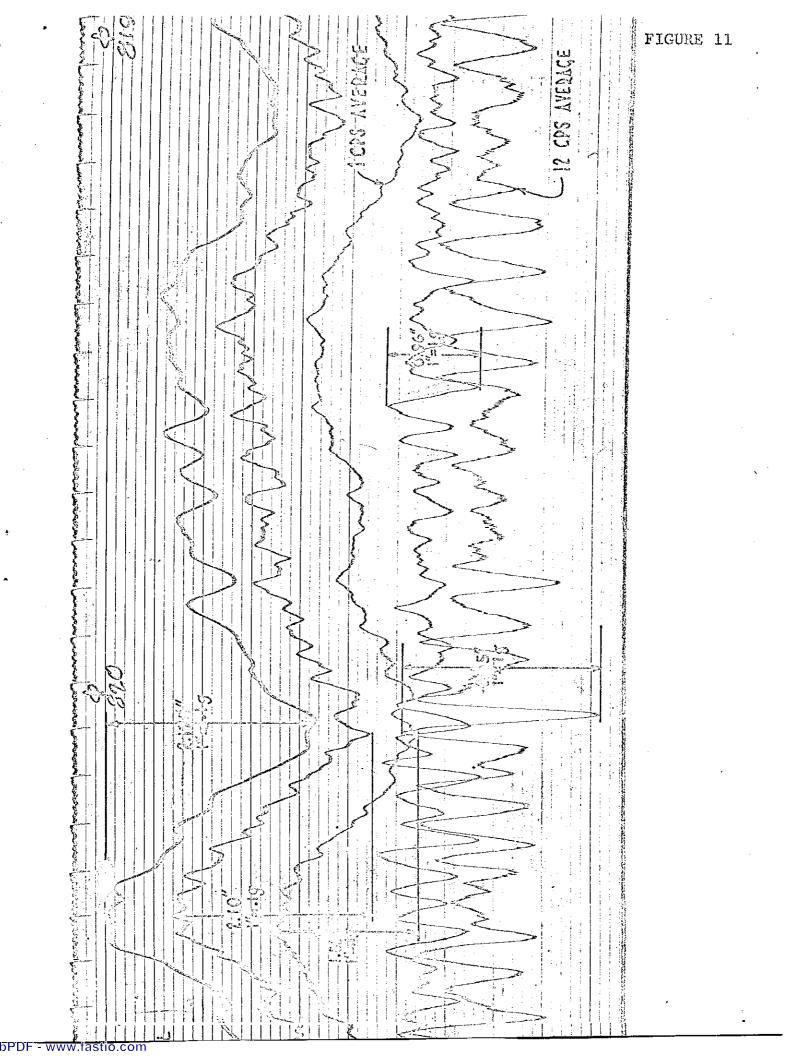


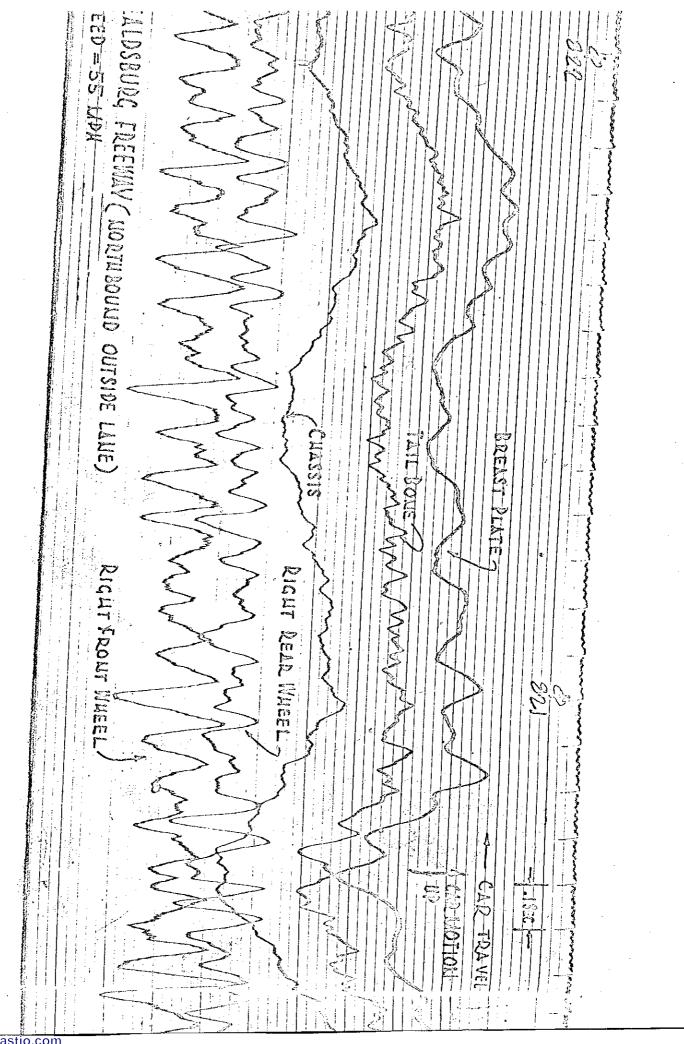
Accelerometer mounted on the chest.

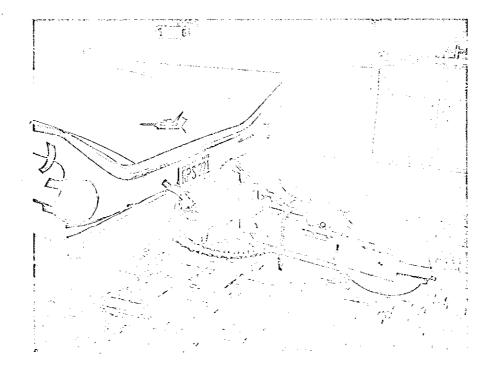


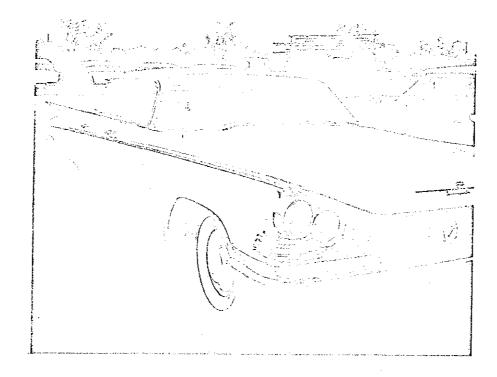


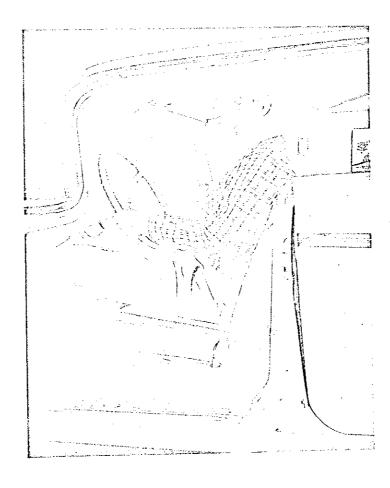




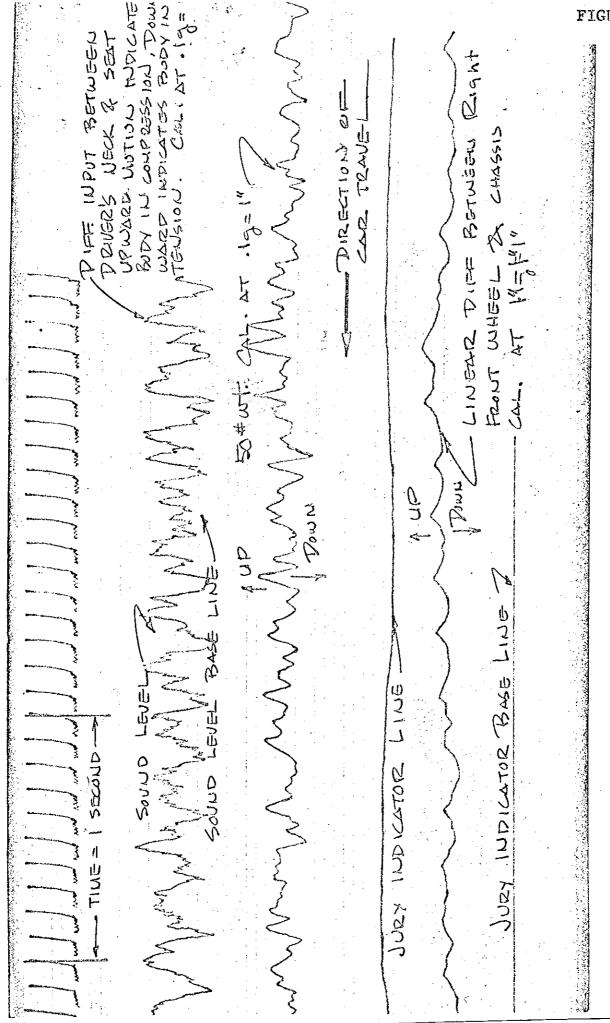


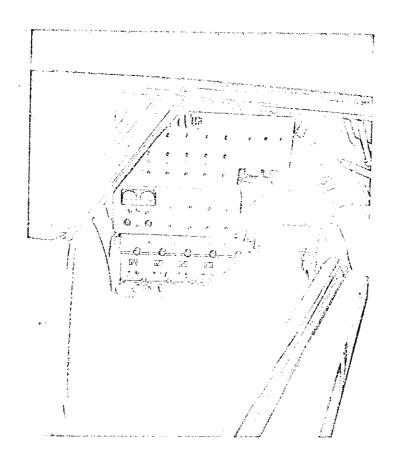


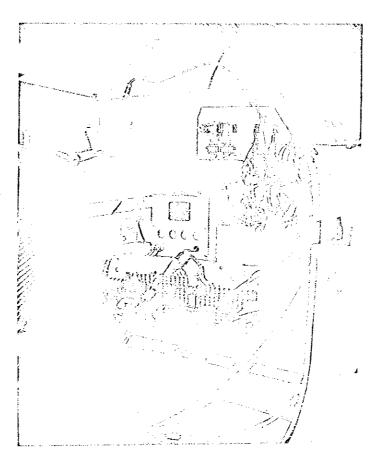


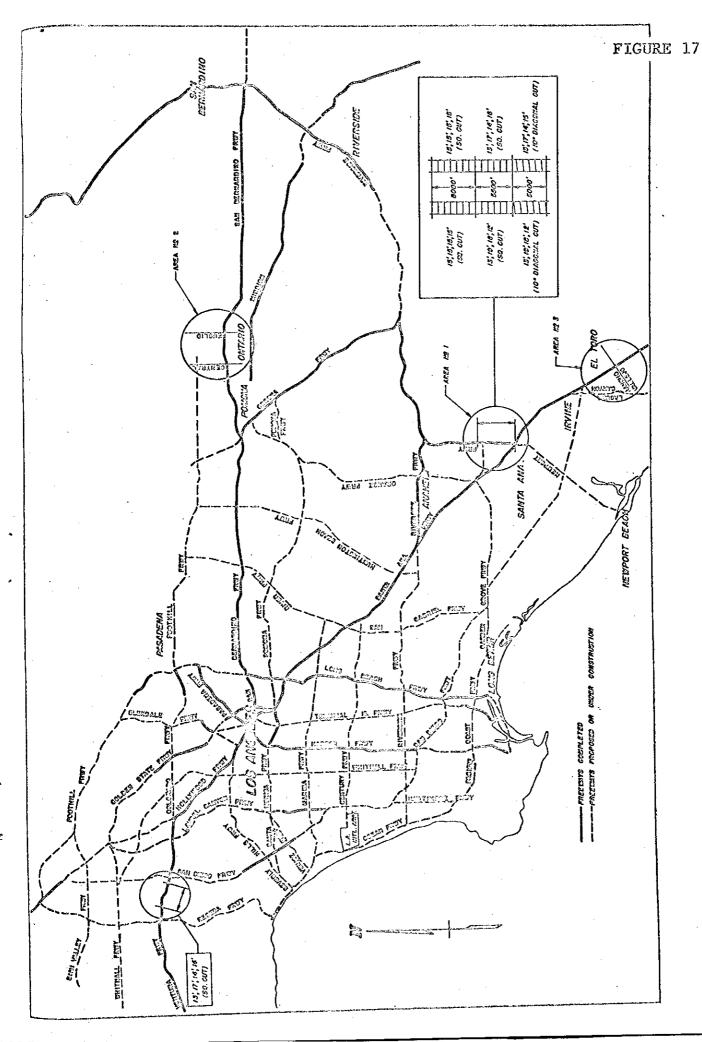












	Pronounced Hop	No Hop	Run No.			
Long Beach Freeway			•			
Spare Tire in Trunk	X.		`289 & 290			
Spare Tire Out	-	X	287 & 288			
Harbor Freeway	•	-				
Fifth Wheel & Spare Tire in Trun	lc X		299 & 300			
Fifth Wheel Out		X	295 & 296			
Ventura Freeway			· ·			
Fifth Wheel & Spare Tire in Trum	ık	X	301 & 302			
Fifth Wheel Out	X		303 & 304			

Matching Runs With 1959 and 1961 Buick

Alameda Street	292 & 319 SBIL					
Harbor Freeway	295 & 323 NB 3rd Lane					
Harbor Freeway	296 & 324 SB 3rd Lane					
Ventura Freeway	303 & 312 LA Bound 2nd Lane					
Ventura Freeway	304 & 313 Ventura Bound 2nd Lane					
Long Beach Freeway	287, 290 & 318 SBIL					

HOP TEST

Runs made in Los Angeles

1959 Buick

		•									
Run No.	Speed	Location									
287 288 289	54 60 60 54	Long Beach Freeway SBIL Spare Tire Out Long Beach Freeway SBIL Spare Tire Out Long Beach Freeway SBIL Spare Tire in Trunk Long Beach Freeway SBIL Spare Tire in Trunk									
290 292	55 55	Alameda Street SBIL									
292 295	54	Harbor Freeway NB 3rd Lane									
296	54	Harbor Freeway SB 3rd Lane									
299	54	Harbor Freeway NB 3rd Lane Fifth Wheel in Trunk									
300	54	Harbor Freeway SB 3rd Lane Filth wheel in frunk									
301	54	Ventura Freeway LA Bound 2nd Lane Fifth Wheel in Trunk									
302	54	Ventura Freeway Ventura Bound 2nd Lane Wheel in Trunk									
303	54	Ventura Freeway LA Bound 2nd Lane									
304	54	Ventura Freeway Ventura Bound 2nd Lane									
		1961 Buick									
312 313 318 319 323 324	54 54 54 55 54 54	Ventura Freeway LA Bound 2nd Lane Ventura Freeway Ventura Bound 2nd Lane Long Beach Freeway SBIL Alameda Street SBIL Harbor Freeway NB 3rd Lane Harbor Freeway NB 3rd Lane									
		Where beats occurred and where recorded on 1959 Buick.									
299 288 263 265 300	54 60 50 55 54	Harbor Freeway NB 3rd Lane Fifth Wheel in Trunk Long Beach Freeway SBIL Spare Tire Out Antioch WBIL Spare Tire in Trunk Antioch WBIL Spare Tire in Trunk Harbor Freeway SB 3rd Lane Fifth Wheel in Trunk									



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